

John Yingst Fieldbus Systems Product Manager

Honeywell Fieldbus Capabilities





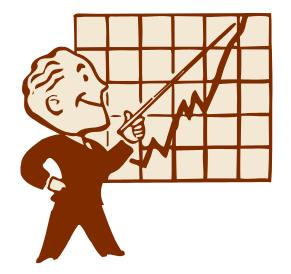
Agenda

- Sales Marketing Overview
- Systems Product Overview
- Detailed Product Features
- Interoperability Testing
- Future Directions





Sales and Marketing Overview



Honeywell in Fieldbus -- Positions

- Foundation Fieldbus is integral to Honeywell's control systems and products offerings
- HW supports FF through technology, field devices, systems, projects and participation in Foundation activities and promotions
- Honeywell has leading systems and field instruments products as well as project services
- Honeywell has a significant number of customers enjoying benefits of Fieldbus
- Honeywell has best-in-class FF technology and solutions, and continues to invest in and support Fieldbus
- Honeywell works with third parties to improve the Fieldbus experience

HW Supports Fieldbus Foundation

- Platinum Sponsor Member
- Board of Directors
- Secretary

- Executive Committee
- Marketing Committees (Americas, Europe, Asia-Pacific)
- Participate in Training Seminars
- Participate in Trade Show Exhibits
- On Technical Steering Committee
- Architectural Control Team (chair)
- Function Block Definition
- Physical Layer Committee
- Transducer Block Committee
- High Speed Ethernet Project
- Safety-Critical Protocol Team





HW is a Leader in the Technology

- HW invented the smart transmitter
- First with full digital integration
- Designed first interface and protocol chips
- First FF devices with PID
- Pioneered FF Backup LAS
- Donated patent for Code Download

Honeywell

 Continuing to provide new innovations, such as Link Schedule Optimization



Experion PKS System Integration

- Field-proven FF integration with Experion PKS CIOM-A* and new Series C FIMs
- Fully HIST-tested by FF (Host Interoperability Systems Test)
- Full support for robust FF control on the wire
- Optional FIM redundancy for additional robustness
- Single, integrated database with easy-to-use builder
- High-performance design that smokes!
- Ability to add devices via DD files in seconds!
- Support for Code Download, a Honeywell innovation
- Integration of device help info into Knowledge Builder, the Experion PKS on-line documentation
 - Transparent mix and match FF functions with rest of control system
- Controller-independent design



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CIOM-A = Chassis I/O Modules, Series A

Experion PKS System Integration (cont'd)

- Link Schedule Optimization for best use of link bandwidth
 - Support for advanced features, like Methods and Block Instantiation
 - Embedded forms for getting all info to the operator
 - Easy device replacement
- Graphical link schedule for effective resource use
 - Support for ALL FF function blocks



Series C and CIOM-A FIMs

- Full, transparent support for alarms and events
 - Full support for multiple BLAS devices
 - Fast, efficient, incremental loading
 - Loops always on-line

HW is Leader in Device Testing

- HW maintains a Fieldbus Interoperability Test Lab in Bangalore, India
- Best-in-class facility with extensive test program
- We test devices to validate our system and the devices
- We post DD files so customers know what works
- We test any device for free
- We have established relationships with device vendors
- We are a responsive resource for customer help



Best-in-Class Field Instruments

ST 3000 Pressure Transmitters

- DE, HART and Foundation Fieldbus
- Differential Pressure
- Absolute Pressure
- Gauge Pressure
- Remote Seals
- Flange Units

Honeywell

– Multivariable

XYR 5000 Wireless Devices

- Differential Pressure
- Absolute or Gauge Pressure
- Temperature



Best-in-Class Field Instruments

New Configuration Tools

- Intrinsically-safe hand-held versions
- I.S. Zones 1 and 2

Honeywell

- Supports DE and HART configuration
- FM-C and ATEX approvals

STT 3000 Temperature Transmitters

- High performance, advanced features
- Performance-priced to meet your exact needs
- Integrated Thermowell and Probes
- Delta T and redundant sensor capabilities are standard







STT250

11

Flowserve's Valtek Logix 1400

- Honeywell controls all the way to the valve
- Flowserve's Valtek Logix 1400
 Fieldbus valve positioners
 share Honeywell's
 implementation of
 FOUNDATION Fieldbus
- Integrated into Experion and Asset Manager



Flowserve Valve Signature

 Reproducible test performed in the control valve

- Integrated through Asset Manager
- Run and view current signature or view past signatures
- Valuable for troubleshooting and general device health

File Edit View Favorites Tools Help	i Valve Signature Analy	sis - Microsoft Internet Explorer		2
ddress € http://localhost/ValtekTrending/WebForm1.aspx		•		1
Graphing Options Select Valve: © Single Signature FS_LX1400A © Signature vs Signature Select Signature: © Signature vs Signature Select Template: © Signature vs Template No Selection> Generate Graph Save to Library Manage Signatures Manage Signatures	🌍 Back 🝷 🕥 🕤 🛃 💈 🤮	🏠 🔎 Search 👷 Favorites 🜒 Media 🚱 🎯 🍚 🥁	-25	
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Time (seconds)	42 40 38 36 34 32 30 28 40 38 36 34 32 30 28 40 28 40 28 40 28 40 40 40 40 40 40 40 40 40 40		45 40 35 97essure (ps) 20 15 10 5	

Asset Effectiveness

 Asset Manager integrates into Experion PKS

- Continually monitors status, events and operating conditions around field devices and process equipment
- Asset Manager open decisionsupport software system enables improved asset management and utilization



Project Engineering and Consulting Services

- Best-in-class global project execution and delivery
- Globally integrated engineering & project management
- Talented people, committed to training and certification
- Proven processes for project management, engineering and project controls
- Productivity tools designed specifically for engineering & design of process control solutions
- > 2700 engineers & designers globally
- > 6 million man-hours of design annually
- Executing > 2000 projects globally worth \$2 Billion



Delivering the full potential of your process automation hardware and software systems

Honeywell Fieldbus Experience...

- Support a broad range of applications...
 - Chemical Plants
 - Boilers
 - Pilot Plants
 - Off-Shore and On-Shore Oil & Gas
 - Refining
 - Pharmaceuticals
- ...and range of sizes
 - From small systems and pilot plants...
 - ...to over 5000 devices
 - Many projects 100-200 devices
 - General trend toward bigger systems



...and Customers

BASF

• BP

Honeywell

bp

- **Bristol Myers Squibb**
- ChevronTexaco
- ConocoPhillips
- CPC
- Distileria Serralles
- Gaz de France
- Irving Oil
- NGT
- Petroquimica União
- Polioles S.A.
- Pride Chemical
- Putra Jaya



ConocoPhillips

Gaz de France

- Qatar Petroleum Corporation
- SASOL
- Shell
- Shin-Etsu
- SINOPEC
- Skandinaviska Raffinaderi
- Sokolovska Uhelna
- Solvay
- Statoil Kvitebjoern
- Sunoco
- Unocal
- Wintershall







Foundation Fieldbus Value Messages

- FF benefits are available TODAY!
 - Wiring and cabinet savings
 - Asset management for lower maintenance and fewer incidents
 - Faster startup, commissioning, maintenance
 - Control on the wire (the only protocol that has it)
- Rich capabilities, e.g., deterministic control
- More customer-driven features coming
- Ideal for multi-variable transmitters 4-20 mA can't compete and HART is weak here

Foundation Fieldbus is Proven

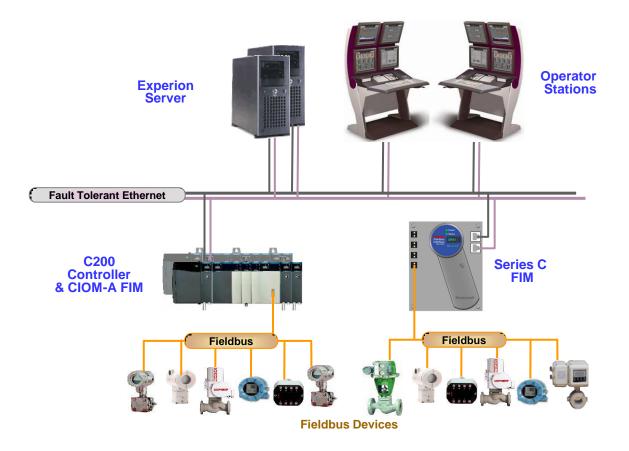
- Momentum of many companies working on FF!
- Many types of devices over 250 registered from 44 vendors
- Many host systems 12 have completed HIST
- 4000 FF systems, ~500,000 FF devices worldwide
- Training available around the world
- FF now outpacing Profibus and HART

The PKS Advantage Program

- Non-exclusive, collaborative environment
- Industry's best automation solutions suppliers come together to develop and deliver truly open solutions
- Supports asset solutions from a variety of suppliers-allowing you to choose the best device for your application.
- Integrates advanced digital communication capabilities with the power of Honeywell Process Knowledge Solutions -- giving you a deeper view into each asset and each process.



Systems Product Overview



Fieldbus Integration Solutions

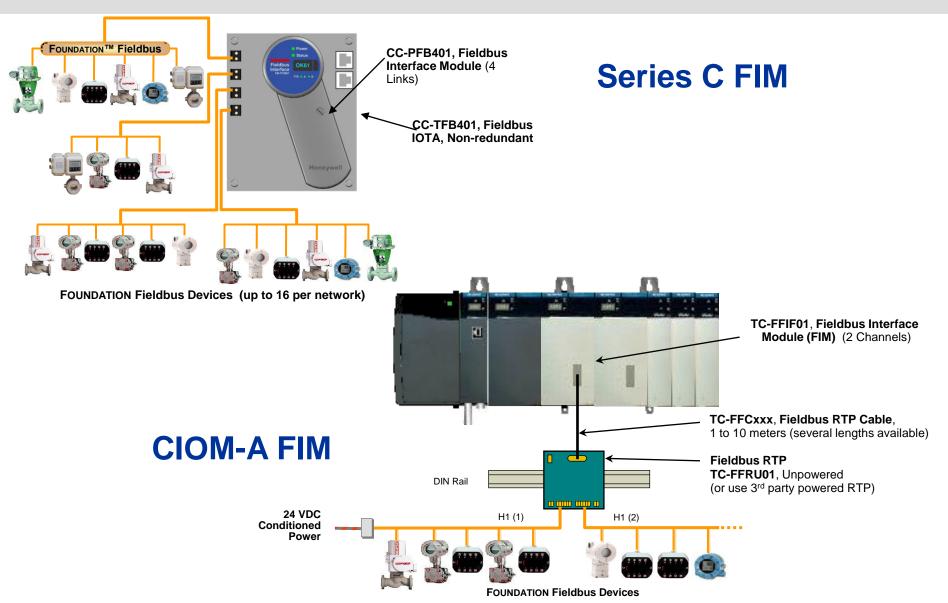
• Series C FIM

- Latest offering part of R300 Series C
- Integrates transparently with the C300 Controller
- Supports four (4) H1 Fieldbus links
- Redundant or non-redundant
- Uses Series C I/O Termination Assembly
- Very high-capacity design
- CIOM-A FIM
 - Field-proven, double-width chassis-based module
 - Supports two (2) H1 Fieldbus links
 - Uses 3rd-paty RTPs
 - Installs in Experion C200 Controller rack or remote I/O
- Both feature high-performance designs
- Deliver benefits of a world-class Fieldbus integration

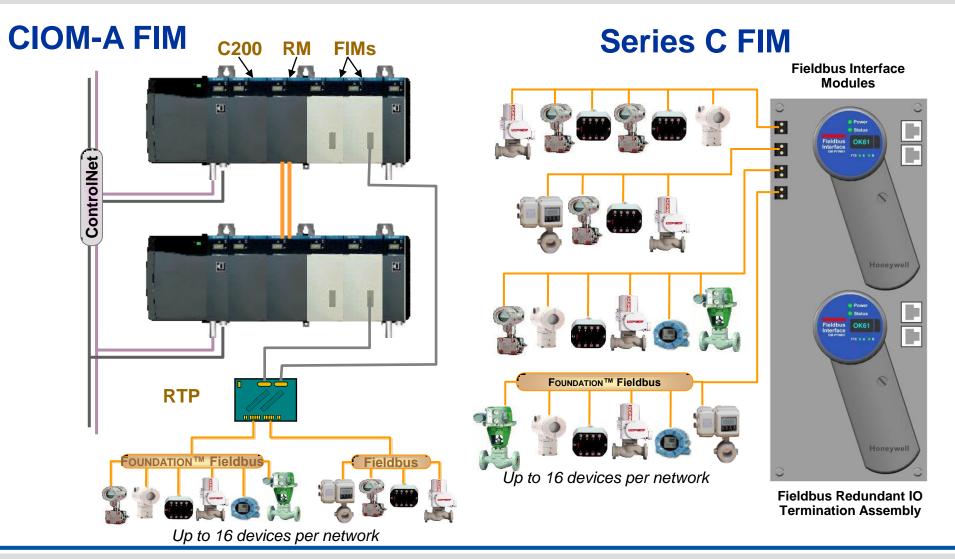




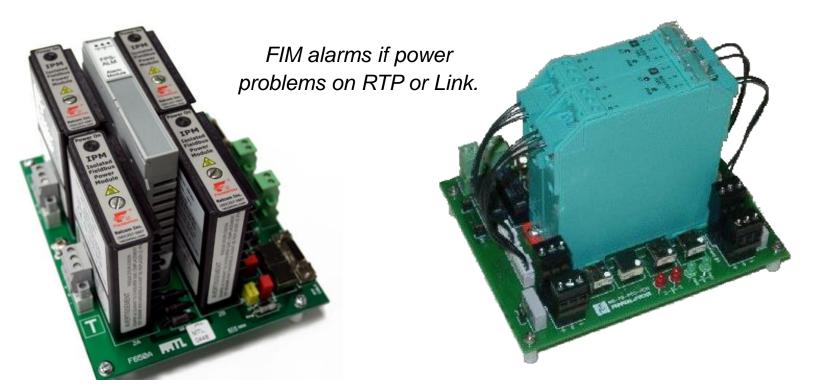
Basic Architecture



Redundant Architecture



CIOM-A Powered RTPs from MTL and P+F



MTL-Relcom F650A Redundant Fieldbus Power System (DIN-rails included but not shown) Pepperl+Fuchs RTP FieldConnex MB-FB-PC2-HON Power Conditioner System (DIN-rails included but not shown)

Order directly from MTL or P+F. Details in price book and spec & tech.

Series C Power Condition IOTA from MTL

SL

EIIIAOUII

EIIIAONI

E III O E III

EIIIAOL

DEIIIAON

O E III 40 L

- Redundant power for 4 links
- Alarming if any power problems
- Galvanic isolation from power supply
- Connected to IOTA via cable

Relcom F660A Redundant Fieldbus Power IOTA Similar product coming from P+F

Series C Power Condition IOTA from MTL

- Redundant power for 8 links
- Alarming if any power problems
- Galvanic isolation from power supply
- Connected to 2 IOTAs via cables
- More cost effective and efficient!



Relcom F860A Redundant Fieldbus Power IOTA

Series C Power Condition IOTA from P+F

- Supplies four H1 segments
- Redundant power supply modules
- Fault monitoring via diagnostic module
- Fault indication to Series C FIM alarm
- Diagnostic bus for several modules
- DC power from Series C power supply or external
- Integrated, fixed fieldbus terminator



Pepperl+Fuchs FieldConnex Fieldbus Power IOTA with Redundant Power Supply Modules

Specifications

Parameter	CIOM-A	Series C
FIM's (Links) per Controller	12 (24 links) (red) 21 (42 links) (non-red)	15 (60 links) (red or non-red)
FIM's (Links) per Server	50 (100 links) (red) 100 (200 links) (n-r)	125 (500 links) (red or non-red)
H1 Segments / FIM	2	4
Max. Devices / Segment	16	16
Max. Devices / Server	3,000	8,000
Max. VCR's / Segment	64	128
Max. Blocks per FIM	250	800
Max. Agents per Link	50	100
Max. Schedules / Segment	4	4
Available macrocycle periods	250, 500 ms; 1, 2, 4, 8, 16, and 32 sec	

Detailed Product Features

	••••	
FF_STONL_1.DO4.BKCAL_OUT_D		
FF_STONL_2	<u></u>	
FF_STONL_2.DI1	······································	
FF_STONL_2.DI1.OUT_D		
FF_STONL_2.DI1agent		
FF_STONL_2.DI2		
FF_STONL_2.DI2.OUT_D		
FF_STONL_2.DI2agent		
FF_STONL_2.DI3		
FF_STONL_2.DI3.OUT_D		
FF_STONL_2.DI3agent		
FF_STONL_2.DI4		
FF_STONL_2.DI4.OUT_D		
FF_STONL_2.DI4agent		
FF_STONL_2.DI5		
FF_STONL_2.DI5.OUT_D		
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FF_STONL_2.DI7		
FF_STONL_2.DI7.OUT_D		
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FF_STONL_2.DI8		
FF_STONL_2.DI8.OUT_D		
FF_STONL_2.DI8agent		
FF_STONL_2.DEVCTL1agent		
FF_STONL_2.DEVCTL1.DO[1]		
FF_STONL_2.DO1	······································	
FF_STONL_2.DO1.BKCAL_OUT_D		
FF_STONL_2.DEVCTL2agent		
FF_STONL_2.DEVCTL2.DO[1]		
C C		

Optimized Link Schedule

A Unified Integration

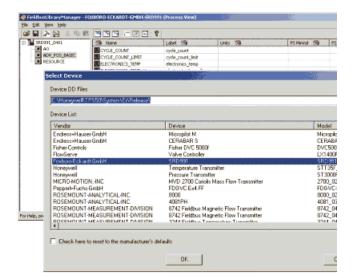
- Transparent and Unified Integration into Experion via Control Builder (CB) and Station
 - Drag. Drop. Use!
 - Completely unified database
 - Fieldbus and Controller points seamlessly mix and match
 - Full advantage taken of FF capabilities
 - Consistent operator view in graphics and group displays
 - Off-Line Database Configuration for Project Work
 - On-Line Configuration for Commissioning and Operations
 - On-Line detection of new devices
 - Completely flexible FB pin connections even unpublished params!
 - Supports both Download and Upload from devices
 - Efficient Loading -- Load only desired blocks
 - Link stays on-line during loading!

Easy DD File Add

- Ability to Add DD Files Integrated into Control Builder (CB)
 - Easy tool for adding DD files
 - Parameter Data Entry (PDE) tool to edit
 - Both "tools" fully integrated into CB
 - Handy flexible features

Honeywell

- Rearrange parameters in tabs
- Add new tabs (e.g., Diagnostics, not defined by manufacturer)
- Change defaults
- Change descriptors (VERY useful!!)
- Change access level
- Used for other applications (e.g., CAB and CDB)
- Template export saves all changes made via PDE



Easy DD File Add

Basic Fieldbus Features

Support for ALL FF Function Blocks

- Includes Digital Inputs and Outputs!
- Includes all current available FF blocks
- Includes Multiple Input and Output blocks
- FIM Non-volatile Database & Replacement
 - Maintains database and LAS through power cycle
 - Replacement of FIM supported
- Controller Independence

- FIM can be used with or without Controller
- Results in better system performance and capacity
- Most direct and secure path to valve
- Each FIM is independent
- Others depend on controllers in the path

Methods & Block Instantiation

• Methods

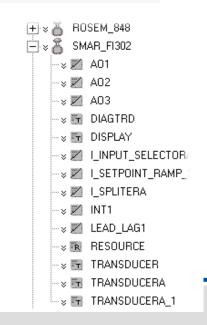
Honeywell

- Automate work humans do on field devices
- "Macros" -- Perform routine tasks like calibration
- Work in Control Builder and Station
- Free user from having to know parameter names

Block Instantiation

- More flexibility for the user
- Can choose FBs that execute in a given field device
- Used primarily in SMAR and F-R devices

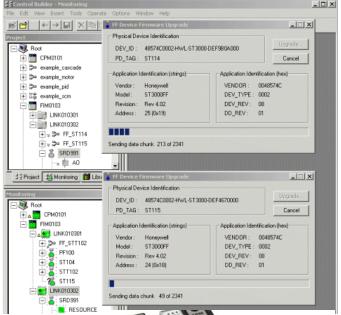
Device - EHMP203	
Block Name	Method Name
TRANSDUCER	Set to customer default
TRANSDUCER	basic setup
TRANSDUCER	safety settings
TRANSDUCER	ackn. alarm
TRANSDUCER	linearisation
TRANSDUCER	extended calibr.
TRANSDUCER	output
TRANSDUCER	display
TRANSDUCER	diagnostics
TRANSDUCER	system parameters
TRANSDUCER	Lock TB Manufacturer Para



Code Download & Diagnostics

Code Download

- Honeywell invention (donated to FF)
- Now complies with full FF spec
- Allows upgrading devices on-line
- Includes enhancements to current capability and file management
- Diagnostics
 - FIM alarms if power problems on RTP, IOTA, or Link
 - RM notification to event journal indicating cause of fail-over (Series A only)
 - MTL and P+F redundant powered RTPs and IOTAs support diagnostics





Device Raplacement

Device Replacement by Operator

- "2 AM" operator scenario ("auto" replacement)
- Will work from Station or Control Builder
- Initial support for:

- like device, and,
- like devices with revisions
- Unlike device replacement is future development

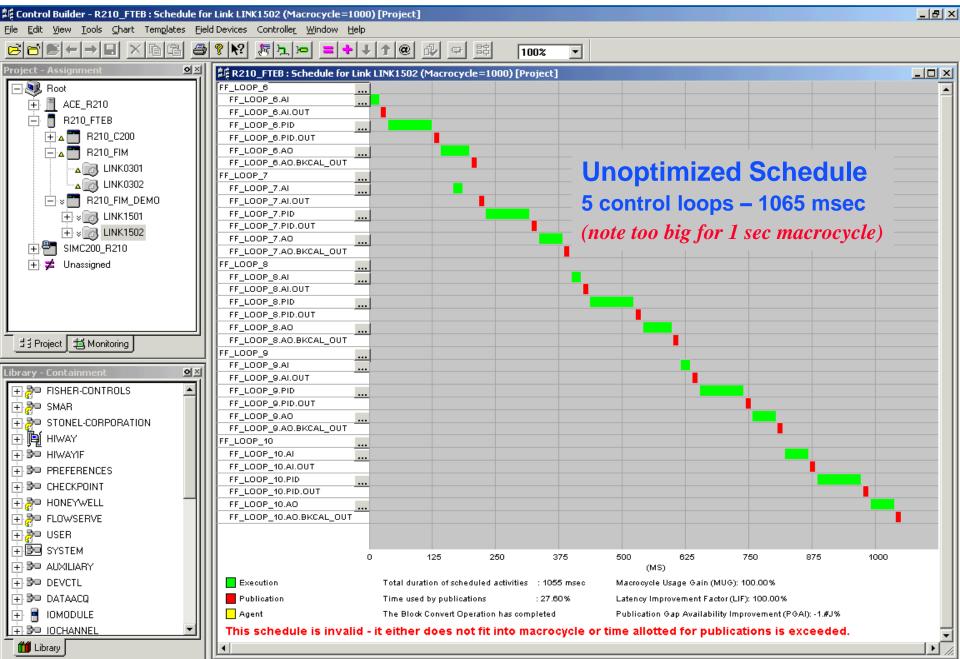
Fieldbus Device Detail		Location: /S	System Components/PRODMKTG/Control
STT40FA	Server History Main System Ma	Server Displays nagement Network Manag	Control Confirmation jement (Basic) Network Management (L
ONLINE	Tag Name	STT40FA	
	FF Device Replacement Wizard		
Resource AUTO V	Welcome to	the Device Rep	lacement Wizard
Launch Methods Manager			
Replace Device	device with a new FOÚND/ identical in manufacturer, m (to retrieve its parameters)	ATION Fieldbus device. The ne nodel, and revision. The old dev but must be removed before co	sioned FOUNDATION Fieldbus aw physical device need to be vice may still be on-line at the start ompletion of the procedure. The ad device in order to successfully

Safety and Optimization

- Automatic safe handling of new devices
 - Prevent new device from using an "old" schedule
 - Will "examine" devices that "leave and come back"
 - Clears the device if it does not recognize it
 - Ensure safe link behavior

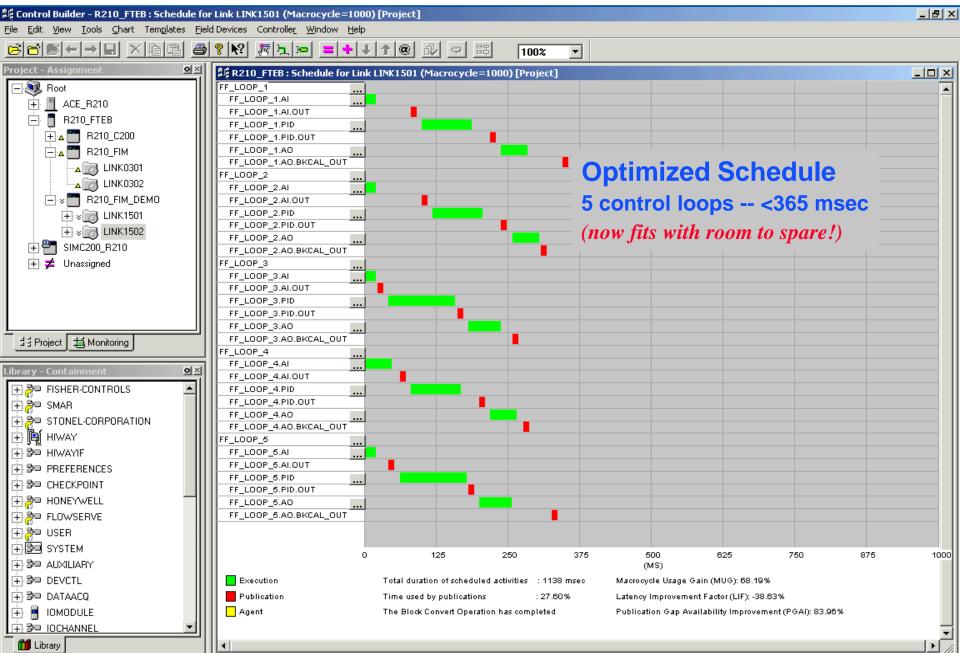
- Graphical Link Schedule and Optimization
 - Makes efficient use of fieldbus bandwidth
 - Important for "control on the wire"
 - Completely automatic easy for the user!
 - Honeywell patented!!

See next slides >



For Help, press F1

PRIMARY ascr210serv MNGR



For Help, press F1

PRIMARY ascr210serv MNGR

Backup Link Schedule Support

- Complete support for Link Active Schedule (LAS) and Backup Link Schedule
 - Honeywell pioneered this capability!
 - Any LAS-capable devices can be Backup Link Active Scheduler
 - We support multiple LAS devices
 - Devices get LAS without FIM publications
 - Most devices support limited connections
 - · FIM connections not needed if it fails

FF Basic-to-LM device wizard

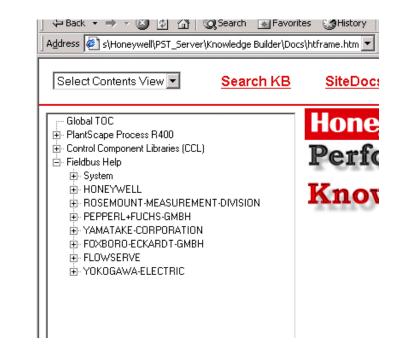
- "Safe" way to enable/disable Backup LAS
- Provides wizard to step through sequence
- Insures BLAS will work when needed

🔲 Primary Link Master	
Boot Operational Function Class DLME Link Master Info Max Scheduling Overhead	LINKMASTER
Def Min Token Delegation Time Def Token Hold Time Target Token Rotation Time	90 You are about to change the Boot Operational Function Class, 282 the Device will go Off Control Do You Want to Continue !!!!
Link Maint Token Hold Time Time Distribution Period	318 Continue. Cancel 500

Easy Commissioning and Help

- Commission device without pre-configuration
 - Easy way to add a device in an existing installation
 - From Uncommissioned Device tab
 - Builds and loads device

- Knowledge Builder Integrated Help
 - Dynamic and comprehensive
 - As you add devices, help information from the manufacturer is transparently added to KB
 - From any parameter in a device, hit F1, and presto -- you're looking at help information!



Alarms, Events and Third-Party Access

Alarms & Events

- FIM support all alarms and events
- FF priorities intelligently mapped into Experion
- Seamless and transparent to operator
- Third-Party Access to Data
 - Key to access by other system and applications
 - OPC Server -- for inter-system read/write communication
 - ODBC Driver -- for SQL queries
 - Network Server -- Microsoft Excel Data Exchange, Network Node Interface and Network API



Interoperability Testing



Interoperability Testing – Status

THINGS WORK!

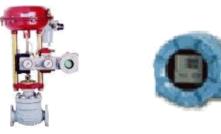
- Issues found tend to be minor very few are serious
- Most common problem is minor CFF file errors
- Approximately 250 devices out there
 - Many with several revs!
 - More vendors and variety than ever!
- We've tested over 150 devices
 - Our testing is customer driven
- Testing will continue indefinitely
 - Requests from customers and HW projects
 - A lot of vendor requests in past year
- Devices getting better, but new features/ functions will mean new tests
 - Some new functions from FF coming, like EDDL
 - We want to test these too



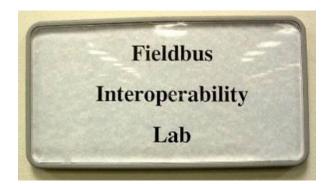
Interoperability Testing – Policy

- Testing is NOT mandatory, but it is a good idea
- Testing is FREE
- We only ask

- You arrange to get us a device
- You arrange for a contact and DD files
- You arrange shipment to Bangalore
- We do NOT publish test reports (but we post DDs)
- We do NOT tell everyone about problems!
- We have a test plan and policy (internal web)









Fieldbus Testing – Ft Washington Testing

- Large system testing and performance
- Full H1 loading
- Heavy alarm load

DD Files on the HW Web Site

🚈 Honeywell's Products Portfolio - Microsoft Internet Explorer 👘										
File	Edit	View	Favo	rites	То	ols	Help			
				_					🛞 Media	
Address 🚳 http://hpsweb.honeywell.com/Cultures/en-US/Products/default.htm										

Honeywell

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HOME	INDUSTRY SOLUTIONS	PRODUCTS	SERVICES	2
Overview	Asset	Control	Op	
Overview	° Applications	Applications	App	

Honeywell Process Solutions



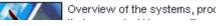
Quick Links

- Products A-Z
- FOUNDATION Fieldbus
- HART Integration

PRODUCTS

Better technology turns resource the best-in-class technology Hor have always been an automation Honeywell patented 4-20 mA sig Control System (TDC 2000®), bu the first hybrid control system (P Process Knowledge System (Exp entire spectrum of Process Solut customer results.

Overview



FOUNDATION Fieldbus Integration

- Fieldbus Interoperability Support
 - Devices Tested by Honeywell
 - Devices Tested by Others
 - Honeywell Firmware Files
- > Unified Safety Platform
- > Fault Tolerant Ethernet
- > Unified Simulation Environment
- > Icon Series Console

Feel free to download any of the files for your convenience. (All files are ZIP

Go to http://hpsweb.honeywell.com/

Select Products, then FOUNDATION

Find Fieldbus Interoperability Support

Devices Tested by Honeywell

The DD/CFF files in this section are for Fieldbus devices which have been tested with Experion PKS Fieldbus by the Honeywell Interoperability Test Lab.

Devices Tested by Others

The DD/CFF files in this section are for Fieldbus devices which have been shown to work with Experion PKS Fieldbus (trade shows, demos, project work, beta testing, etc.). They have not yet been tested by the Honeywell Interoperability Test Lab. They are made available for your convenience. If you need help using any of them, your support may be required to help complete Interoperability Lab Testing and problem resolution.

Honeywell Firmware Files

format.)

Fieldbus

Honeywell Proprietary

🖉 Documents - Microsoft In	ternet Explorer							_ 8 ×
File Edit View Favorites	Tools Help							
🕁 Back 🔹 🤿 🖉 🙆	🛛 🐼 Search 🔹 Favorites 🔅 Media 🧭 🛃 🗸	i 😂 📰 🖹 📖 🍯	6					
Address 🙆 http://hpsweb.honey	well.com/HPSWebII/UI/Templates/DocumentChannelf	Feed.aspx?NRMODE=Pu	ublished&NRORIGINA	\LURL=%2fCu	ultures%2fen-	US%2fProducts	%2fSystems%2fExpe	eric 🕝 Go
Honeywell		→ Honeywell.com	→ Automation and	Control Solu	tions			-
HOME INDUSTRY SOLUTIONS	S PRODUCTS SERVICES CONTACTS&SU	IPPORT NEWS & EV	ENTS ABOUT US	MY ACC	OUNT			
Asset Overview Applications	Control Operations Applications Applications	Business Applications Sys	stems Instrumentat	tion	ucts A- Z			
Honeywell Proc	cess Solutions		T					
<< Back								
Fieldbus Interoperabili	ity Support - Devices Tested by Ho	neywell						
			Page		Go			
Title (Active Link)	Description	Document Type	Date Created	< Previous File Size File	•			
ABB_TF02_0101	ABB TF02 (Temperature Transmitter) Rev 1.00 DEV/DD 0101.	Software Download		45KB .ziş				
Dresser-Valve-Division_FVP_0301	Masoneilan Dresser-Valve-Division FVP/LC1 (Valve Positioner) Rev. 2.01 DEV/DD 0301	Software Download	1/1/2004	77KB .ziş	q			
Dresser-Valve-Division_FVP_0304	Masoneilan Dresser-Valve-Division FVP/LC1 (Valve Positioner) Rev. 2.01 DEV/DD 0304	Software Download	1/1/2004	80KB .ziķ	q			
Dresser-Valve-Division_FVP_0305	Masoneilan Dresser-Valve-Division FVP/LC1 (Valve Positioner) Rev. 2.01 DEV/DD 0305 [Note: Fixes Methods problem in 0304 files.]	Software Download	9/2/2004	83KB .ziķ	p			
E+H_Promass83_0201	Endress+Hauser Promass 83 (Coriolis) Rev 1.01.XX DEV/DD 0201	Software Download	1/1/2004	87KB .ziş	q			
El-O-Matic_2100_0101	Emerson El-O-Matic D3A0 FieldQ (Pneumatic Valve Actuator) Rev 1.3 DEV/DD 0101 (HW modified CFF)	Software Download	1/1/2004	140KB .ziķ	q			
Fisher_DCV5000f_0803	Fisher Controls DVC5000 (Valve Positioner) Rev ACT9FF14 NI 2.3CTS DEV/DD 0803 (HW modified)	Software Download	1/1/2004	117KB .ziş	q			
Fisher_DVC5000f_0903	Fisher Controls DVC5000 (Valve Positioner) Rev ACTAF14P NI 2.3CTS DEV/DD 0903 (See readme file)	Software Download	1/1/2004	130KB .zi¢	q			
Fisher_DVC6000f_0102	Fisher Controls DVC 6000 (Valve Positioner) Rev 1.2 DEV/DD 0102. Note these files are modified by Fisher for Experion R201.	Software Download	9/7/2004	270KB .ziş	р			
FlowServe_LX1400FF_0502	FlowServe Logix 1400 (Valve Positioner) Rev 2.02 DEV/DD 0502. Use with Flowserve_LX1400FW_2.02.02 firmware files.	Software Download	1 <i>/</i> 1 <i>/</i> 2004	62KB .ziķ	p			×
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Fieldbus Future Directions



Future Developments

Experion PKS is already the <u>best</u> Fieldbus solution today, but we plan to make it even <u>better</u>:

- Device Replacement Enhancements
 - Unlike devices and template replacement
- EDDL Electronic DDLs, supporting new features
 - Extension to the DDL spec by FF
- Support for unmodified CFF files and DD enhancements
 - (FF spec extensions)
- Multi-Variable Container (MBC) Support
 - (FF spec extensions)
- Fieldbus Simulation (funded)
 - Needed for project work
- Field Device Manager
- FDT/DTM
- Extensions for Discrete Device Support
- Support for safety system (SIS) requirements
- Bridging and Synchronization
 - Tighter coupling/integration of DCS and FF control





Thanks!

